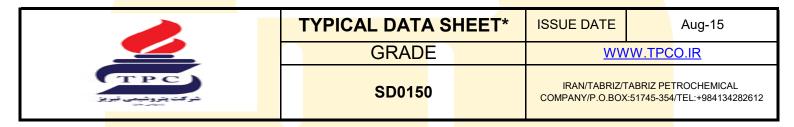
آنالیز ABS 0150 پتر<mark>وشیمی تبریز</mark> (شیمی پل)



SD0150 is one of the styrenic terpolymer(ABS) grade with improved toughness versus HIPS grades. SD0150 exhibits, low shrinkage, and good dimensional stability. SD0150 is widely used in general injection molding applications. Use this information as a guide to aid you in selecting the proper resin for your application.

Applications:

Furnitures, Automotive Parts, General Injection Molding, Appliances Casing, Office Supplies.

Drying:

Drying prior to processing is recommended in a desiccant dehumidifying hopper dryer. An inlet air dew point of -20°F (-29°C) or below is recommended to achieve a moisture content 0.1%. Typical drying conditions are 2 hours at 180° - 190°F (82° - 88°C). Drying for 4 hours at 160° - 170°F (7<mark>1°-77°C) is also ad</mark>equate.

P <mark>ROPERTY</mark>	UNIT	TEST METHOD	TYPICAL VALUE
MELT FLOW INDEX (200°C/5KG)	GR/10MIN	ASTM D-1238	1.8
IZOD IM <mark>PACT STRENGTH</mark>	KJ/M2	ASTM D <mark>-256</mark>	22
VICAT SOFTE <mark>NING POINT(50N_L</mark> OAD)	°C	ASTM D-1525	98
B <mark>ULK DENSITY</mark>	KG/M3	-	600
TENSILE STRENGTH AT YEILD	KGF/CM2	ASTM D-638	450
ROCKWELL HARDNESS(AT 23°C)	R.SCALE	ASTM D-785	105

^{*}All above mentioned data are typical values and not to be construed as real specifications. Users should confirm results by their own tests. For more information about guaranteed items, please refer to S.S.S.(Standard Sales Specifications)







